

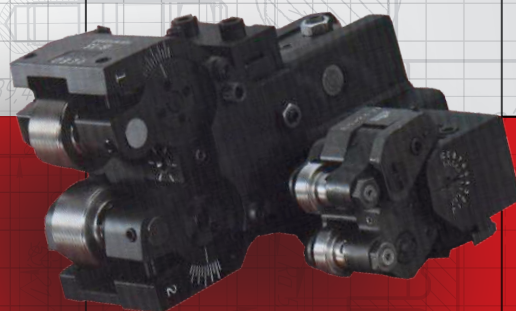


DREX[®]-TOOLS

UTENSILI DI PRECISIONE PER L'INDUSTRIA MECCANICA - AERONAUTICA - AEROSPAZIALE
PRECISION TOOLS FOR THE MECHANICAL AVIATION - AEROSPACE MANUFACTURING



CATALOG SPARE PARTS “REED” TANGENTIAL THREAD B8 - B10 - B13 - B18 - B36



AND GROUP ITALIA SRL

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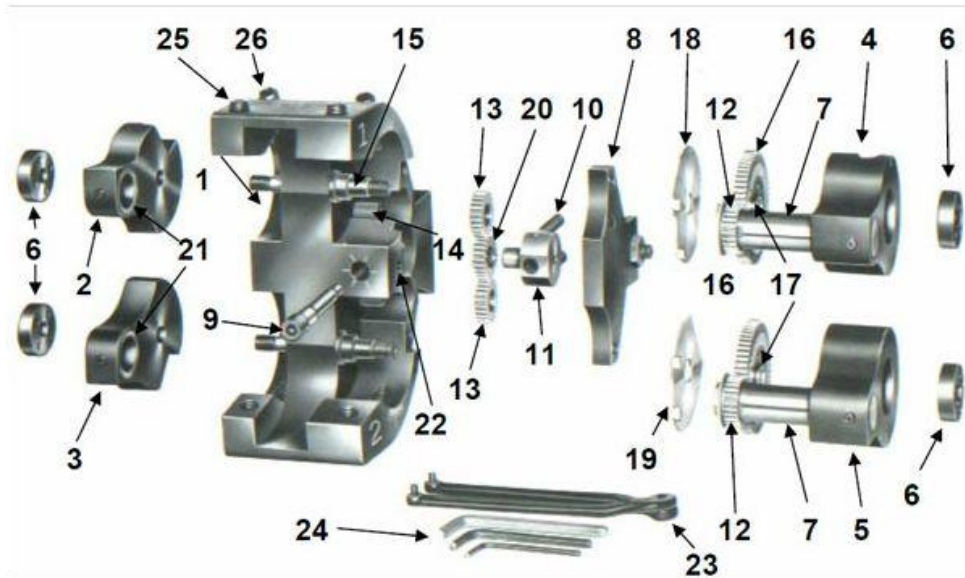
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ATTACHMENT B8

SPARE PARTS SHEET SP130227/001-ING

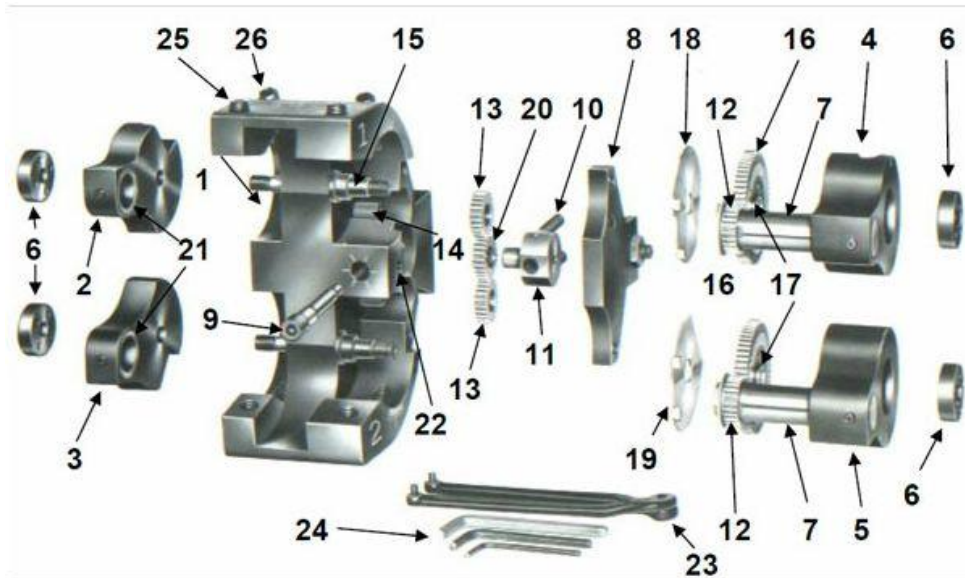


Code	Part. N°	Part name
8174050	1	Head Body
8179260A	2	#1 Solid Arm (incl. bearing)
8179270A	3	#2 Solid Arm (incl. bearing)
8199960A	4	#1 Geared Arm (incl. spacer & bearing)
8199970A	5	#2 Geared Arm (incl. spacer & bearing)
8168640	6	Arm Clamping Nut
81X8XX0	7	Roll Pin - carbide / bronze
8174450	8	Cover Plate
8168550	9	Matching Adj. Screw
8168560	10	Compensator Spring
8168540	11	Compensator Block
8172030	12	Drive Gear
8168520	13	Intermediate Gear
8168530	14	Gear Stud
8172040	15	Arm Pivot Shaft
8168510	16	Large Idler Gear
8168580	17	Idler Gear Bearing
8174030	18	#1 Chip Guard
8174040	19	#2 Chip Guard
8168520	20	Compensator Gear
81XXXX0	21	Thrust Bearing (anti-friction) / (carbide)--optional
8414800	22	Locking Screw
8180470	23	Spanner Wrench
item-1561	24	Hex Wrenches (each)
8416030	25	Arm Adjusting Screw
9544670	26	Arm Locking Screw
8179230	27	Bronze Thrust Bushing
8199981	28A	#1 Roll Gap Spacer -- 1 notch
8199982	28B	#2 Roll Gap Spacer -- 2 notches
001U107	N/A	Micrometer Setting Gage
8197340	N/A	Max. Modified Solid Arm #1
8197350	N/A	Max. Modified Solid Arm #2
item-1570	N/A	Thread Rolling Attach. Handbook
item-1571	N/A	Adapters

SPECIFICATIONS IN THIS SHEET ARE SUBJECT TO CHANGE WITHOUT NOTICE

ATTACHMENT B10

SPARE PARTS SHEET SP130227/002-ING

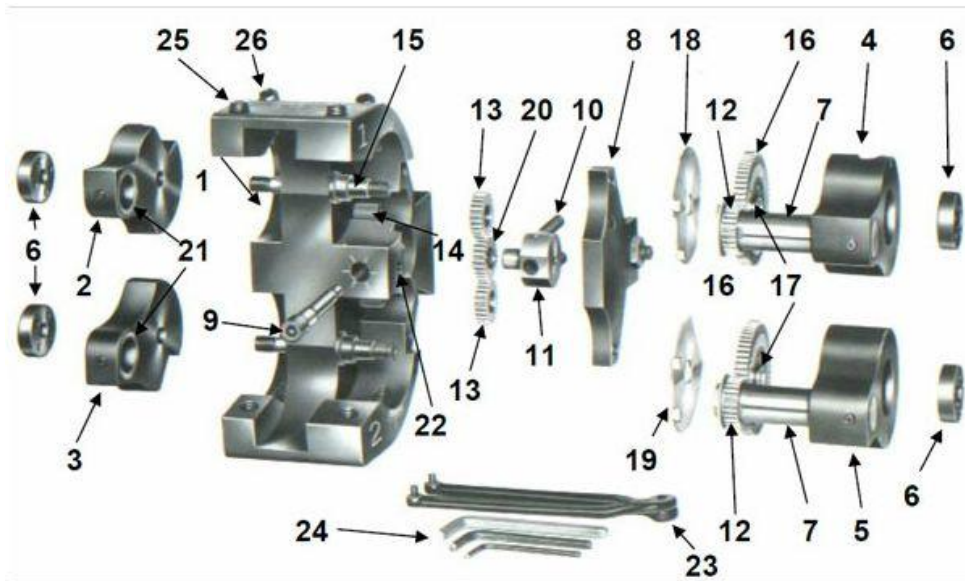


Code	Part. N°	Part name
8200440	1	Head Body
8177570A	2	#1 Solid Arm (incl. bearing)
8177580A	3	#2 Solid Arm (incl. bearing)
8199910A	4	#1 Geared Arm (incl. spacer & bearing)
8199920A	5	#2 Geared Arm (incl. spacer & bearing)
8164220	6	Arm Clamping Nut
81XXXX0	7	Roll Pin - carbide / bronze
8180930	8	Cover Plate
8164370	9	Matching Adj. Screw
8164380	10	Compensator Spring
8164280	11	Compensator Block
8164260	12	Drive Gear
8164270	13	Intermediate Gear
8164230	14	Gear Stud
8164620	15	Arm Pivot Shaft
8164250	16	Large Idler Gear
8164210	17	Idler Gear Bearing
8164300	18	#1 Chip Guard
8164310	19	#2 Chip Guard
8164270	20	Compensator Gear
81X6XX1	21	Thrust Bearing (anti-friction) / (carbide)--optional
9415202	22	Locking Screw
8025501	23	Spanner Wrench
item-1598	24	Hex Wrenches (each)
8416040	25	Arm Adjusting Screw
8416042	26	Arm Locking Screw
8179220	27	Bronze Thrust Bushing
8199901	28A	#1 Roll Gap Spacer -- 1 notch
8199902	28B	#2 Roll Gap Spacer -- 2 notches
001U58	N/A	Micrometer Setting Gage
8200790	N/A	Max. Modified Solid Arm #1
8200800	N/A	Max. Modified Solid Arm #2
item-1607	N/A	Thread Rolling Attach. Handbook
item-1608	N/A	Adapters

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ATTACHMENT B13

SPARE PARTS SHEET SP130227/003-ING

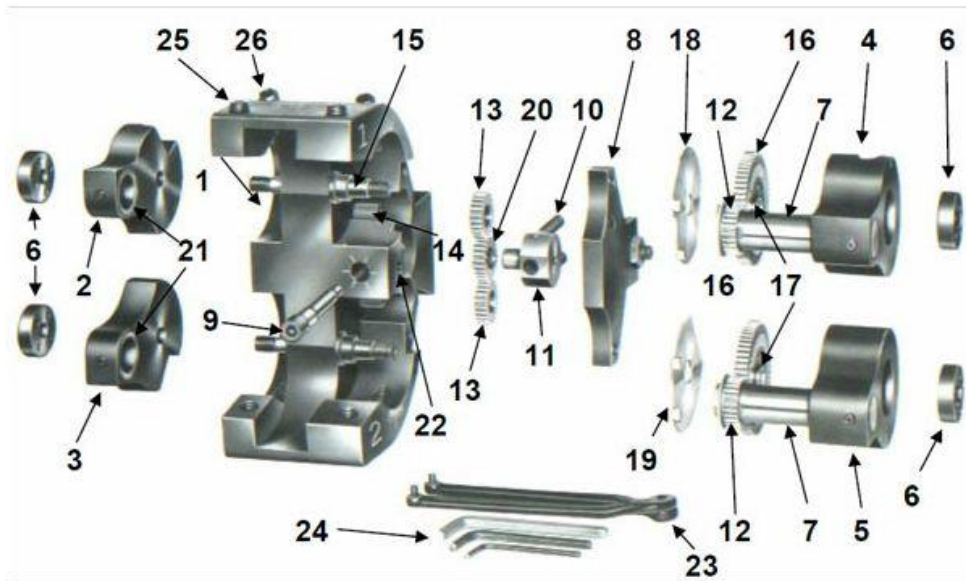


Code	Part. N°	Part name
8199390	1	Head Body
8177610A	2	#1 Solid Arm (incl. bearing)
8177620A	3	#2 Solid Arm (incl. bearing)
8199880A	4	#1 Geared Arm (incl. spacer & bearing)
8199890A	5	#2 Geared Arm (incl. spacer & bearing)
8163440	6	Arm Clamping Nut
81XXXX0	7	Roll Pin - carbide / bronze
8165930	8	Cover Plate
8164520	9	Matching Adj. Screw
8172070	10	Compensator Spring
8164450	11	Compensator Block
8164430	12	Drive Gear
8164440	13	Intermediate Gear
8164400	14	Gear Stud
8172020	15	Arm Pivot Shaft
8164420	16	Large Idler Gear
8164560	17	Idler Gear Bearing
8164540	18	#1 Chip Guard
8164530	19	#2 Chip Guard
8164440	20	Compensator Gear
8XXXXX0	21	Thrust Bearing (anti-friction) / (carbide)--optional
9094453	22	Locking Screw
8025501	23	Spanner Wrench
item-1635	24	Hex Wrenches (each)
8416050	25	Arm Adjusting Screw
8416051	26	Arm Locking Screw
8179190	27	Bronze Thrust Bushing
8199871	28A	#1 Roll Gap Spacer -- 1 notch
8199872	28B	#2 Roll Gap Spacer -- 2 notches
001U59	N/A	Micrometer Setting Gage
8200830	N/A	Max. Modified Solid Arm #1
8200840	N/A	Max. Modified Solid Arm #2
item-1644	N/A	Thread Rolling Attach. Handbook
item-1645	N/A	Adapters

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ATTACHMENT B18

SPARE PARTS SHEET SP130227/004-ING

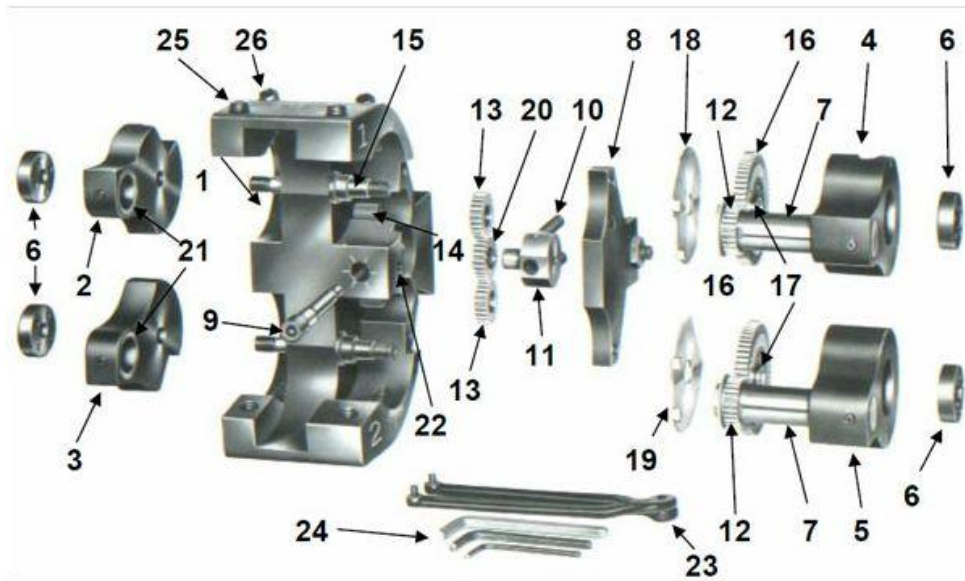


Code	Part. N°	Part name
8200160	1	Head Body
8177600A	2	#1 Solid Arm (incl. bearing)
8177590A	3	#2 Solid Arm (incl. bearing)
8199930A	4	#1 Geared Arm (incl. spacer & bearing)
8199940A	5	#2 Geared Arm (incl. spacer & bearing)
8164780	6	Arm Clamping Nut
81XXXX0	7	Roll Pin - carbide / bronze
8165160	8	Cover Plate
8165020	9	Matching Adj. Screw
8172080	10	Compensator Spring
8164960	11	Compensator Block
8164940	12	Drive Gear
8164950	13	Intermediate Gear
8164910	14	Gear Stud
8164890	15	Arm Pivot Shaft
8164930	16	Large Idler Gear
8165060	17	Idler Gear Bearing
8165030	18	#1 Chip Guard
8165040	19	#2 Chip Guard
8164950	20	Compensator Gear
8XXXXXX	21	Thrust Bearing (anti-friction) / (carbide)--optional
9094453	22	Locking Screw
8025501	23	Spanner Wrench
item-1672	24	Hex Wrenches (each)
8416050	25	Arm Adjusting Screw
8416052	26	Arm Locking Screw
8178860	27	Bronze Thrust Bushing
8199951	28A	#1 Roll Gap Spacer -- 1 notch
8199952	28B	#2 Roll Gap Spacer -- 2 notches
001U60	N/A	Micrometer Setting Gage
8191580	N/A	Max. Modified Solid Arm #1
8191590	N/A	Max. Modified Solid Arm #2
item-1681	N/A	Thread Rolling Attach. Handbook
item-1682	N/A	Adapters

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ATTACHMENT B36

SPARE PARTS SHEET SP130227/005-ING



Code	Part. N°	Part name
8200460	1	Head Body
8177510A	2	#1 Solid Arm (incl. bearing)
8177520A	3	#2 Solid Arm (incl. bearing)
8199990A	4	#1 Geared Arm (incl. spacer & bearing)
8200000A	5	#2 Geared Arm (incl. spacer & bearing)
8164780	6	Arm Clamping Nut
8164870	7	Roll Pin - carbide / bronze
8165760	8	Cover Plate
8164840	9	Matching Adj. Screw
8172090	10	Compensator Spring
8164850	11	Compensator Block
8164790	12	Drive Gear
8164800	13	Intermediate Gear
8164830	14	Gear Stud
8164770	15	Arm Pivot Shaft
8164820	16	Large Idler Gear
8164880	17	Idler Gear Bearing
8164750	18	#1 Chip Guard
8164760	19	#2 Chip Guard
8164810	20	Compensator Gear
81X6XXX	21	Thrust Bearing (anti-friction) / (carbide)--optional
9094457	22	Locking Screw
8025501	23	Spanner Wrench
item-1709	24	Hex Wrenches (each)
8416060	25	Arm Adjusting Screw
8416061	26	Arm Locking Screw
8179160	27	Bronze Thrust Bushing
8200011	28A	#1 Roll Gap Spacer -- 1 notch
8200012	28B	#2 Roll Gap Spacer -- 2 notches
001U261	N/A	Micrometer Setting Gage

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